



Kód / Code / Bestellnummer

1897RNHSS

DIN
1897

RH

N
 $\lambda=25-30^\circ$

HSS



$\epsilon=118^\circ$



POUŽITÍ

Výkonné vybrušované vrtáky doporučené pro běžné vrtání na automatových a revolverových soustruzích v součástkách z legované i nelegované oceli, ocelovitiny do pevnosti 900 N/mm², šedé, temperované i tvárné litiny, spěkané oceli, hliníkové slitiny s krátkou třískou, bronzu, houževnaté mosazi. Zvlášť vhodné k vrtání tenkostěnných materiálů.



USE

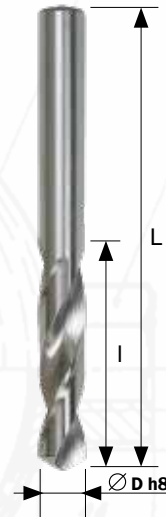
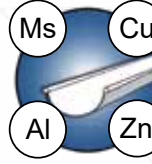
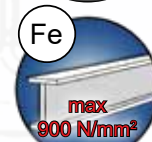
Efficient fully ground twist drills recommended for common drilling in components made of unalloyed steel, or alloyed steel, cast steel up to 900 N/mm², grey-, malleable- or nodular cast iron, sintered steel, Al-alloys with short chip, bronze, tough brass etc. on automatic and turret lathes. They are suitable especially for drilling of thin-walled materials.



VERWENDUNG

Leistungsstarke ausgeschliffener Bohrer werden zum Bohren von Teilen aus nicht-legiertem und legiertem Stahl, Stahlguss mit einer Zugfestigkeit bis 900 N/mm², Grauguss, Temperguss und auch Kugelgraphitguss, Sinterstahl, kurzspannenden Al-Legierungen, Bronze, zähem Messing u.Ä. an Drehautomaten und Revolverdrehmaschinen empfohlen. Diese Bohrer sind zum Bohren von dünnwandigen Werkstoffen besonders geeignet.

kód / Code Bestellnummer	ØD (mm)	L (mm)	l (mm)	ks/pcs Stück	DPC/RRP (Kč/czk)	DPC/RRP (EUR)	EAN13
1897RNHSS0070	0,70	23	4,5	10	36,28	1,45	8592667051836
1897RNHSS0075	0,75	23	4,5	10	54,38	2,18	8592667051843
1897RNHSS0080	0,80	24	5	10	36,28	1,45	8592667305250
1897RNHSS0090	0,90	25	5,5	10	36,28	1,45	8592667305267
1897RNHSS0100	1,00	26	6	10	29,01	1,16	8592667305274
1897RNHSS0110	1,10	28	7	10	31,32	1,25	8592667051850
1897RNHSS0120	1,20	30	8	10	31,32	1,25	8592667305281
1897RNHSS0125	1,25	30	8	10	46,94	1,88	8592667051867
1897RNHSS0130	1,30	30	8	10	31,32	1,25	8592667305298
1897RNHSS0140	1,40	32	9	10	31,32	1,25	8592667305304
1897RNHSS0150	1,50	32	9	10	22,89	0,92	8592667305311
1897RNHSS0160	1,60	34	10	10	22,89	0,92	8592667305328
1897RNHSS0170	1,70	34	10	10	22,89	0,92	8592667305335
1897RNHSS0175	1,75	36	11	10	34,38	1,38	8592667051874
1897RNHSS0180	1,80	36	11	10	22,89	0,92	8592667305342
1897RNHSS0190	1,90	36	11	10	22,89	0,92	8592667305359
1897RNHSS0200	2,00	38	12	10	22,89	0,92	8592667305366
1897RNHSS0210	2,10	38	12	10	17,69	0,71	8592667305373
1897RNHSS0220	2,20	40	13	10	17,69	0,71	8592667305380
1897RNHSS0225	2,25	40	13	10	42,56	1,70	8592667051881
1897RNHSS0230	2,30	40	13	10	28,43	1,14	8592667305397
1897RNHSS0240	2,40	43	14	10	17,69	0,71	8592667305403
1897RNHSS0250	2,50	43	14	10	17,69	0,71	8592667305410
1897RNHSS0260	2,60	43	14	10	18,35	0,73	8592667305427
1897RNHSS0270	2,70	46	16	10	18,35	0,73	8592667305434
1897RNHSS0275	2,75	46	16	10	27,44	1,10	8592667051898
1897RNHSS0280	2,80	46	16	10	18,35	0,73	8592667305441
1897RNHSS0290	2,90	46	16	10	18,35	0,73	8592667305458
1897RNHSS0300	3,00	46	16	10	18,43	0,74	8592667305465
1897RNHSS0310	3,10	49	18	10	20,00	0,80	8592667305472
1897RNHSS0320	3,20	49	18	10	20,00	0,80	8592667305489
1897RNHSS0325	3,25	49	18	10	31,82	1,27	8592667051904
1897RNHSS0330	3,30	49	18	10	21,24	0,85	8592667051911
1897RNHSS0340	3,40	52	20	10	21,24	0,85	8592667305496
1897RNHSS0350	3,50	52	20	10	21,24	0,85	8592667438385
1897RNHSS0360	3,60	52	20	10	21,24	0,85	8592667305502
1897RNHSS0370	3,70	52	20	10	22,31	0,89	8592667305519
1897RNHSS0375	3,75	52	20	10	33,47	1,34	8592667051928
1897RNHSS0380	3,80	55	20	10	22,31	0,89	8592667437982
1897RNHSS0390	3,90	55	20	10	22,31	0,89	8592667305526
1897RNHSS0400	4,00	55	20	10	22,31	0,89	8592667305533
1897RNHSS0410	4,10	55	20	10	24,30	0,97	8592667305540
1897RNHSS0420	4,20	55	20	10	24,30	0,97	8592667305557
1897RNHSS0425	4,25	55	20	10	36,45	1,46	8592667051935
1897RNHSS0430	4,30	58	24	10	24,30	0,97	8592667305564
1897RNHSS0440	4,40	58	24	10	25,70	1,03	8592667305571
1897RNHSS0450	4,50	58	24	10	25,70	1,03	8592667305588
1897RNHSS0460	4,60	58	24	10	26,20	1,05	8592667305595
1897RNHSS0470	4,70	58	24	10	26,20	1,05	8592667305601
1897RNHSS0475	4,75	58	24	10	39,26	1,57	8592667051942
1897RNHSS0476	4,76	62	26	10	39,26	1,57	8592667455207
1897RNHSS0480	4,80	62	26	10	26,20	1,05	8592667305618
1897RNHSS0490	4,90	62	26	10	26,20	1,05	8592667051959
1897RNHSS0500	5,00	62	26	10	26,20	1,05	8592667305625
1897RNHSS0510	5,10	62	26	10	29,01	1,16	8592667305632
1897RNHSS0520	5,20	62	26	10	29,01	1,16	8592667305649
1897RNHSS0525	5,25	62	26	10	43,47	1,74	8592667051966
1897RNHSS0530	5,30	62	26	10	29,01	1,16	8592667305656
1897RNHSS0540	5,40	66	28	10	29,01	1,16	8592667305663
1897RNHSS0550	5,50	66	28	10	29,01	1,16	8592667305670
1897RNHSS0560	5,60	66	28	10	33,14	1,33	8592667305687
1897RNHSS0570	5,70	66	28	10	33,14	1,33	8592667051973
1897RNHSS0575	5,75	66	28	10	49,67	1,99	8592667051980
1897RNHSS0580	5,80	66	28	10	33,14	1,33	8592667305694
1897RNHSS0590	5,90	66	28	10	33,14	1,33	8592667305701
1897RNHSS0600	6,00	66	28	10	33,14	1,33	8592667305717
1897RNHSS0610	6,10	70	31	10	35,70	1,43	8592667305724
1897RNHSS0620	6,20	70	31	10	35,70	1,43	8592667305731
1897RNHSS0630	6,30	70	31	10	35,70	1,43	8592667305748
1897RNHSS0640	6,40	70	31	10	35,70	1,43	8592667305755
1897RNHSS0650	6,50	70	31	10	35,70	1,43	8592667305762
1897RNHSS0660	6,60	70	31	10	40,08	1,60	8592667305779
1897RNHSS0670	6,70	70	31	10	40,08	1,60	8592667305786
1897RNHSS0675	6,75	74	34	10	60,08	2,40	8592667305793
1897RNHSS0680	6,80	74	34	10	40,08	1,60	8592667305809
1897RNHSS0690	6,90	74	34	10	40,08	1,60	8592667305816
1897RNHSS0700	7,00	74	34	10	40,08	1,60	8592667305823
1897RNHSS0710	7,10	74	34	10	44,46	1,78	8592667051997



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1897RNHSS0720	7,20	74	34	10	44,46	1,78	8592667305830
1897RNHSS0730	7,30	74	34	10	126,03	5,04	8592667305847
1897RNHSS0740	7,40	74	34	10	44,46	1,78	8592667305854
1897RNHSS0750	7,50	74	34	10	44,46	1,78	8592667305861
1897RNHSS0760	7,60	79	37	10	49,01	1,96	8592667305878
1897RNHSS0770	7,70	79	37	10	49,01	1,96	8592667305885
1897RNHSS0780	7,80	79	37	10	49,01	1,96	8592667305892
1897RNHSS0790	7,90	79	37	10	49,01	1,96	8592667305908
1897RNHSS0800	8,00	79	37	10	49,01	1,96	8592667305915
1897RNHSS0810	8,10	79	37	10	54,05	2,16	8592667305922
1897RNHSS0820	8,20	79	37	10	57,77	2,31	8592667305939
1897RNHSS0830	8,30	79	37	10	54,05	2,16	8592667305946
1897RNHSS0840	8,40	79	37	10	54,05	2,16	8592667305953
1897RNHSS0850	8,50	79	37	10	54,05	2,16	8592667305960
1897RNHSS0860	8,60	84	40	5	60,91	2,44	8592667305977
1897RNHSS0870	8,70	84	40	5	60,91	2,44	8592667052000
1897RNHSS0880	8,80	84	40	5	60,91	2,44	8592667305984
1897RNHSS0890	8,90	84	40	5	60,91	2,44	8592667052017
1897RNHSS0900	9,00	84	40	5	60,91	2,44	8592667305991
1897RNHSS0910	9,10	84	40	5	67,69	2,71	8592667052024
1897RNHSS0920	9,20	84	40	5	87,11	3,48	8592667052031
1897RNHSS0930	9,30	84	40	5	67,69	2,71	8592667052048
1897RNHSS0940	9,40	84	40	5	67,69	2,71	8592667306004
1897RNHSS0950	9,50	84	40	5	67,69	2,71	8592667306011
1897RNHSS0960	9,60	89	43	5	77,93	3,12	8592667052055
1897RNHSS0970	9,70	89	43	5	77,93	3,12	8592667306028
1897RNHSS0980	9,80	89	43	5	77,93	3,12	8592667306035
1897RNHSS0990	9,90	89	43	5	77,93	3,12	8592667052062
1897RNHSS1000	10,00	89	43	5	77,93	3,12	8592667306049
1897RNHSS1010	10,10	89	43	5	109,26	4,37	8592667306059
1897RNHSS1020	10,20	89	43	5	92,56	3,70	8592667306066
1897RNHSS1025	10,25	89	43	5	143,97	5,76	8592667306073
1897RNHSS1030	10,30	89	43	5	109,26	4,37	8592667306080
1897RNHSS1050	10,50	89	43	5	96,03	3,84	8592667306097
1897RNHSS1070	10,70	89	43	5	109,26	4,37	8592667306103
1897RNHSS1080	10,80	95	47	5	103,39	4,14	8592667306110



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1897RNHSS1100	11,00	95	47	5	104,38	4,18	8592667306127
1897RNHSS1120	11,20	95	47	5	109,26	4,37	8592667052079
1897RNHSS1130	11,30	95	47	5	129,17	5,17	8592667306134
1897RNHSS1150	11,50	95	47	5	129,17	5,17	8592667306141
1897RNHSS1180	11,80	95	47	5	114,46	4,58	8592667469310
1897RNHSS1200	12,00	102	51	5	114,46	4,58	8592667306158
1897RNHSS1220	12,20	102	51	5	124,96	5,00	8592667052086
1897RNHSS1225	12,25	102	51	5	196,94	7,88	8592667306165
1897RNHSS1250	12,50	102	51	5	131,32	5,25	8592667306172
1897RNHSS1270	12,70	102	51	5	155,45	6,22	8592667052093
1897RNHSS1280	12,80	102	51	5	136,53	5,46	8592667052109
1897RNHSS1300	13,00	102	51	5	136,53	5,46	8592667306189
1897RNHSS1320	13,20	102	51	1	155,45	6,22	8592667052116
1897RNHSS1350	13,50	107	54	1	163,80	6,55	8592667306196
1897RNHSS1380	13,80	107	54	1	172,23	6,89	8592667306202
1897RNHSS1400	14,00	107	54	1	185,87	7,43	8592667306219
1182RNHSS1550	15,50	115	58	1	247,02	9,88	8592667306226
1182RNHSS1650	16,50	119	60	1	258,02	10,32	8592667306233
1182RNHSS1775	17,75	123	62	1	283,47	11,34	8592667521377
1182RNHSS1800	18,00	123	62	1	308,76	12,35	8592667306240
1182RNHSS1875	18,75	127	64	1	310,99	12,44	8592667306257
1182RNHSS1900	19,00	127	64	1	332,98	13,32	8592667520981
1182RNHSS2200	22,00	135	68	1	607,60	24,30	8592667306264



Stroj na výrobu drážek Karl Haux NS 435
Flute grinding machine Karl Haux NS 435
Maschine für Nuterzeugung Karl Haux NS 435